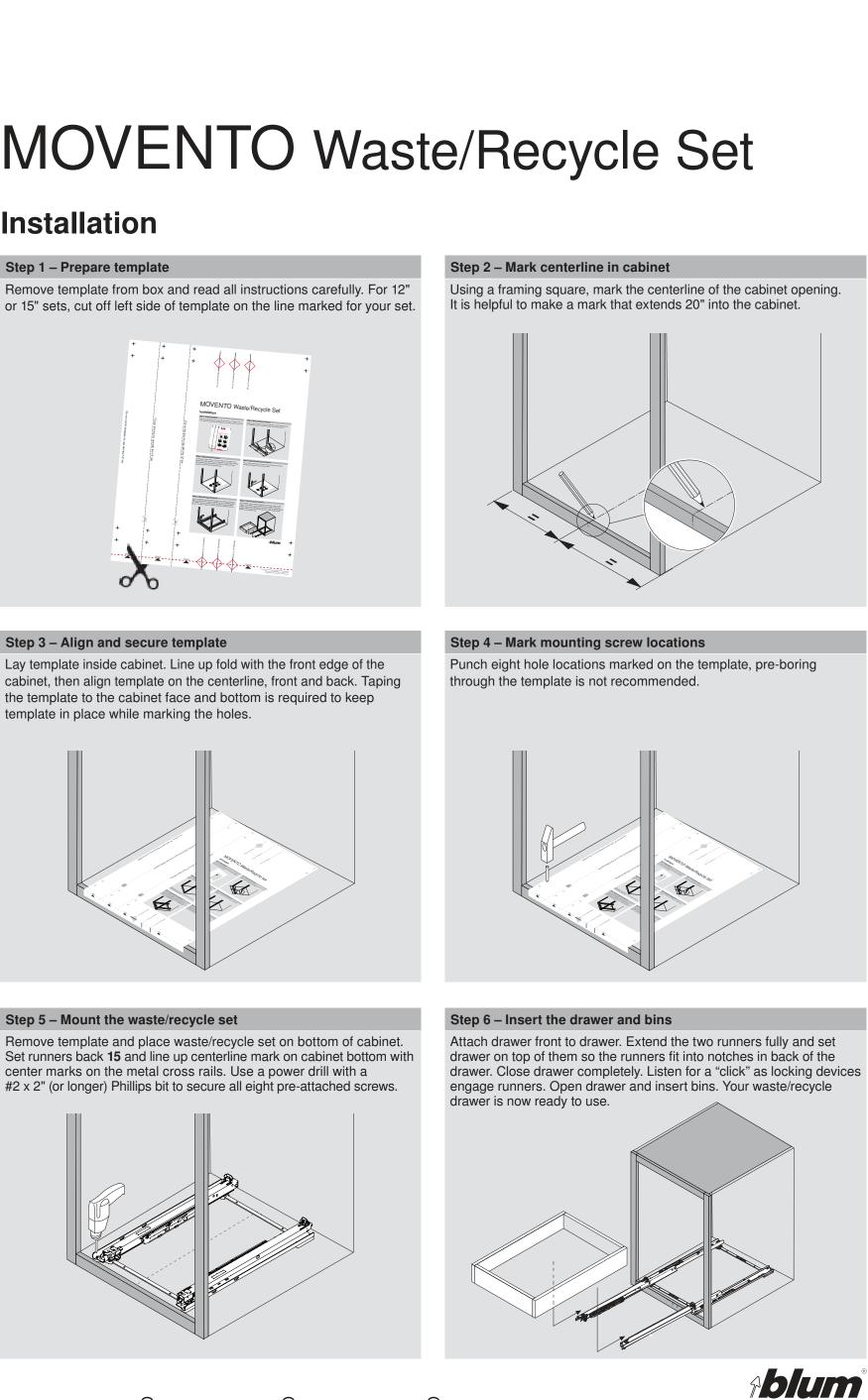
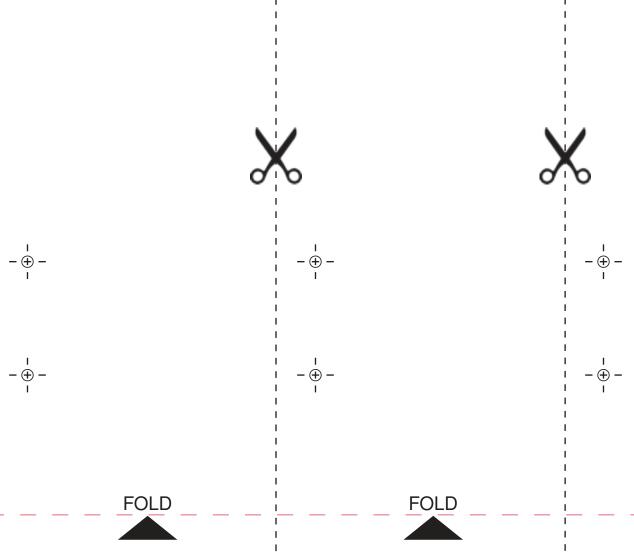
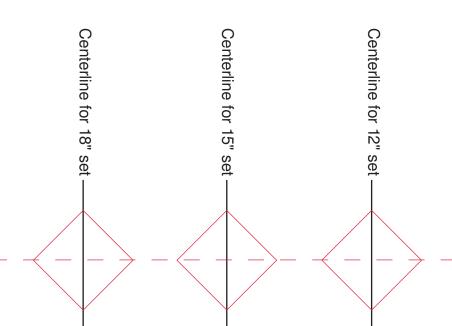
# the template to the cabinet face and bottom is required to keep template in place while marking the holes.

FOLD





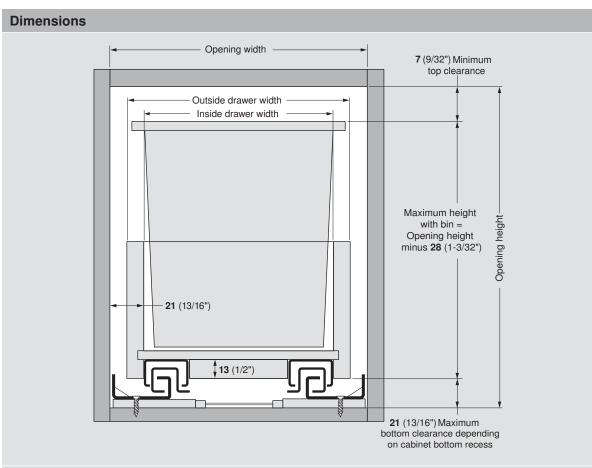
set





# Drawer Preparation and Adjustment

### **Drawer Requirements**



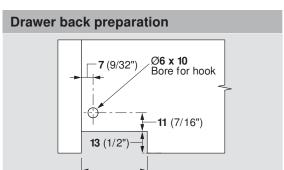
**NOTE:** Drawer side material thickness may vary. Accurate measurement of drawer side material thickness should be used when calculating outside drawer width using the table below. Inside drawer width **must** equal opening width minus **42** for MOVENTO to align and function optimally.

## i Important

Bin width and height must be considered when designing your cabinet. (See the diagram on the left.)

Minimum inside cabinet depth

With SERVO-DRIVE **577** (22-23/32")
Without SERVO-DRIVE **564** (22-7/32")

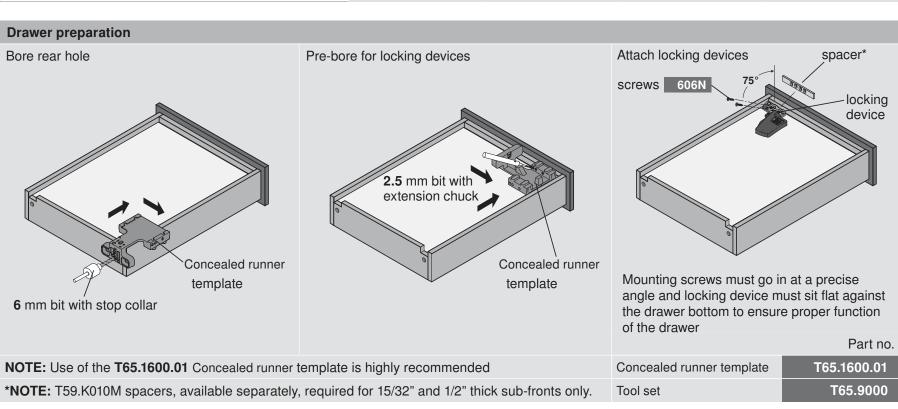


Drawers **must** have **6** holes drilled in the back panel to accept the hooks on the MOVENTO runners. Drawers must also be notched in the back, flush with the drawer sides and drawer bottom.

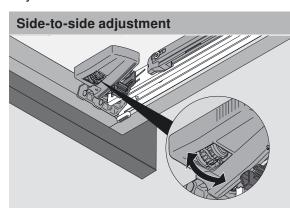
50 (1-15/16") Minimum rear notch

**NOTE:** Detailed drawings for recommended drawer construction are available at blum.com

Waste/recycle set	Minimum opening width	Inside drawer width	For drawer side thickness			
			<b>16</b> (5/8")	<b>15</b> (19/32")	<b>13</b> (1/2")	<b>12</b> (15/32")
769R5337SB	<b>305</b> (12")	<b>263</b> (10-11/32")	<b>295</b> (11-5/8")	<b>293</b> (11-17/32")	<b>289</b> (11-3/8")	<b>287</b> (11-5/16")
769R5337SD	<b>381</b> (15")	<b>339</b> (13-11/32")	<b>371</b> (14-19/32")	<b>369</b> (14-17/32")	<b>365</b> (14-3/8")	<b>363</b> (14-9/32")
769R5337SF	<b>457</b> (18")	<b>415</b> (16-11/32")	<b>447</b> (17-19/32")	<b>445</b> (17-17/32")	<b>441</b> (17-3/8")	<b>439</b> (17-9/32")
NOTE: Drawer length is 533 (21") for all sets.			Outside drawer width			

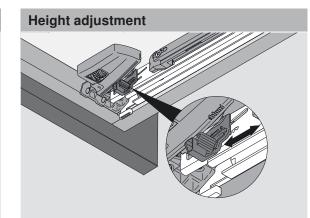


# Adjustment and Removal



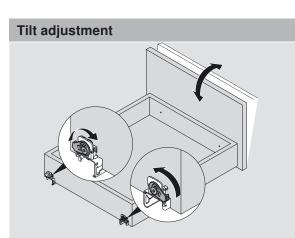
Rotate side-to-side adjustment left or right on both locking devices. Drawer front moves in the same direction as rotation.

Maximum 1.5 (1/16") to left or right (tool-free)



Press up on adjustment tab and push toward back of drawer.

Maximum 3 (1/8") rise of drawer front (tool-free)



Rotate the tilt adjustment lever on the rear of each runner to tilt the top of the drawer front forward.

Maximum 5 (3/16") rise of drawer back (tool-free)

